

Certificate

Quality requirements for fusion welding of metallic materials as per

BS EN ISO 3834-2:2021

Part 2: Comprehensive Quality Requirements

**TEi Industrial Services Limited t/a TEi.
Unit 21 Power Park, Calder Vale Road,
Wakefield, West Yorkshire, WF1 5PE,
United Kingdom.**

Company Registered Address: As above
(None Manufacturing Location)

Product Type

Design, engineering, commissioning and provision of spares and service for steam generating equipment, typically for the utility and marine industries. Project management, installation, repair, and maintenance, including manufacture of steam generating, process plant, auxiliary equipment and pipe-work based within the UK. The provision of tube inspection and explosive welding services for steam generating marine refrigeration and air conditioning industries. The revalidation of shell & tube heat exchangers.

Certificate Registration No. GB01977 Rev 2 Effective date 29/07/2025

Audit Report No. 33163/2025 Valid until 15/02/2028

Initial certification 10/02/2021

Refer to annex 1 for the certification scope, and annex 2 for any additional locations, if applicable.

London, 06/08/2025

Signed for and on behalf of TÜV UK Limited, the Certification Body



This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time and its validity is subject to regular surveillance audits.

Company

TÜV UK Ltd. AMP House, Suites
27 – 29, Fifth Floor, Dingwall
Road, Croydon, CR0 2LX
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Annex 1

BS EN ISO 3834-2:2021

Certificate Registration No. GB01977 Rev 2

TEi Industrial Services Limited t/a TEi.
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Product Standards	BS 12952 Series, BS 1113:1999, ASME 31.1:2024, ASME 31.3:2024, ASME 31.12:2023, BS 4515-1:2009, PD5500:2024+A1:2024, BS EN 13480 Series, ASME VIII:2025, BS EN 1090-1:2011 and various client specifications as applicable.
Welding and Inspection Standards	ISO 15614-1:2004+A1:2012, ISO 15614-1:2017+A1:2019, ISO 9606-1:2017, ISO 9606-5:2000, ASME XI:2025, BS EN 287-6:2018, ISO 5817:2023 and various application standards as applicable.
Parent Materials	Carbon steels material groups 1.1, 1.2 & 1.4, Cr-Mo steels free of Vanadium with $C \leq 0.35\%$ material groups 5.1, 5.2, 5.3 & 5.4, High Vanadium alloyed Cr-Mo (Ni) steel groups 6.1, 6.2, 6.3 & 6.4, Austenitic stainless steels with $Cr \leq 19\%$ group 8.1, Carbon Manganese steels with $0.30\% < C \leq 0.85\%$ steel group 11 and Titanium group 53 as per PD CEN ISO/TR 15608: 2017.
Welding and Allied Processes	111: MMA – Manual Metal Arc welding, 135: MAG – Metal Active Gas with single solid electrode, 136: MAG – Metal Active Gas welding with single flux cored electrode, 138: MAG – Metal Active Gas welding with single metal cored electrode and 141: Tungsten Inert Gas Welding with single solid electrode as per BS EN ISO 4063:2023.
Welding Co-Ordinators	Mr. Chris Oakland – Comprehensive Level Knowledge – Knowledge verified via Professional Technical Interview. Mr. Peter Thompson – Basic Level Knowledge – Knowledge verified via Professional Technical Interview.



London, 06/08/2025

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